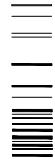




## Label Explanation



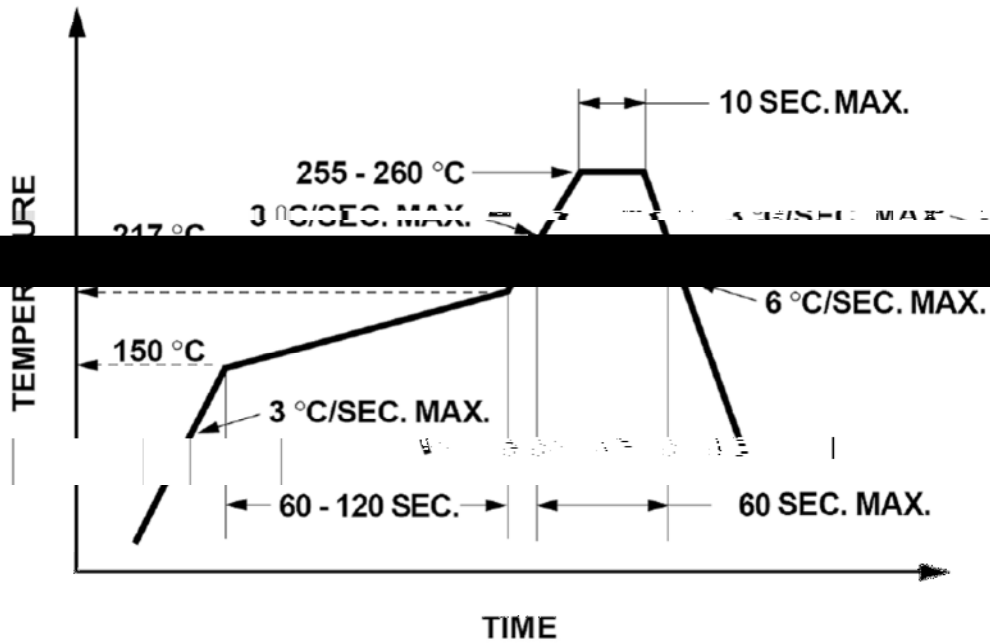
## Reel Dimensions

**Note:** Tolerance unless mentioned is  $\pm 0.2\text{mm}$ ; Unit = mm

LIGH

**LIGHT ELECTRONICS CO., LTD.**

... 317 °C ... 255 - 260 °C ... 3 °C/SEC. MAX. ... 10 SEC. MAX. ... 6 °C/SEC. MAX. ... 60 - 120 SEC. ... 60 SEC. MAX. ...



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

**Soldering iron**

1. When hand soldering, the temperature of the iron must less than 300 °C for 3 seconds.
2. The hand solder should be done only once.

**Repairing**

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

